



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2360
Job Sheet 179134



Part No: D2360

Job Qty: 6 ea

Part Name: Litter Tie Down Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2341 REV G, D2360 REV D IPP rev H 07.06.12 ecn 825 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up-Operation	6 Ea		7/16/18	0.00	0.00	Start Up Machining		DSP 18-7-6
100	Bandsaw	6 pcs		7/16/18	0.00	0.20	Bandsaw1		DSP 18-7-6
110	CNC Vertical Machining	6 pcs		7/16/18	0.26	8.96	HAAS 1		DSP 18-7-6
120	QC	6 pcs		7/16/18	0.00	0.00	QC2		
130	QC	6 pcs		7/16/18	0.00	0.00	QC8		
140	HandFinish	6 pcs		7/16/18	0.00	0.47	HandFinish1		
150	Powdercoat	6 pcs		7/16/18	0.00	0.36	Powdercoat1		
160	QC	6 pcs		7/16/18	0.00	0.00	QC3		
170	Small Fab	6 pcs		7/16/18	0.00	1.89	Small Fab		
180	QC	6 pcs		7/16/18	0.00	0.00	QC5		
190	Packaging	6 pcs		7/16/18	0.00	0.00	Packaging3		
200	QC21-SA	6 Ea		7/16/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks: 12.65" Long

Descriptions: 110 - Machine as per Folio D2341 and Dwg D2341

150 - START TIME: 2.15 OUT: 3.30 FINISH: 2.45

170 - Assemble as per dwg D2360

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6201	T Extrusion	6.3240 ft (1.054 ea)	90-Start up Operation	S053647
AN526C1032R18	Screw	6 Ea (1 ea)	170-Small Fab	S04108079
D2002-015	Knob	12 Ea (2 ea)	170-Small Fab	S041349
D2345	Lock Channel	6 Ea (1 ea)	170-Small Fab	S065018
D2366	Lock Handle	12 Ea (2 ea)	170-Small Fab	S0411478
D2367	Handle Knob	6 Ea (1 ea)	170-Small Fab	S041157
D2372	Quick Release	12 Ea (2 ea)	170-Small Fab	S061833 2x S095300 9x
D2373	Spring	6 Ea (1 ea)	170-Small Fab	S054746
D2444	Pip Pin Assembly	6 Ea (1 ea)	170-Small Fab	S081729
MS20470AD3-4	Rivet, Universal Head	6 Ea (1 ea)	170-Small Fab	S081729
MS21042L3	Nut	18 Ea (3 ea)	170-Small Fab	S081729
MS27039-1-13	Screw	6 Ea (1 ea)	170-Small Fab	S071833
MS27039-1-15	Screw	12 Ea (2 ea)	170-Small Fab	S058166
NAS1149D0332J	Washer	48 Ea (8 ea)	170-Small Fab	S035316
NAS1149D0363J	Washer	12 Ea (2 ea)	170-Small Fab	S015269

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____
Part No. _____
NCR No. _____

DISPOSITION
Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS
Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐
Cross tube ☐
Small Fab ☐
Finishing ☐
Composite ☐
Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐
Engineering ☐
Quality ☐
Other ☐

Date: _____ Step #: _____ QTY Effective: _____

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

DART
AEROSPACE
Container No: S089802

Part: D2360
Job No: 179134
Serial No/Batch: S089802
Revision:
Inspector:
Exp Date:
Instructions:

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www.dartaerospace.com

Date: 07/06/18

Misidentified ☐ Past Due ☐

FAULT CATEGORY
Pressure/Forced ☐
Bending ☐
Centre Not Concentric ☐
Cracks ☐
Crimp/Kink/Ripple/Wave ☐
Cuffs ☐
Crushing ☐
Heat Treat ☐
Wave/Twist in Tube ☐
Marks/Chatter ☐
Temperature/Cure ☐
Set-up ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Inspection Incomplete/Unqualified ☐
Contamination ☐
Countersink ☐
Cut Too Short ☐
Instructions Incomplete/Unclear ☐
Drill Holes ☐
Power Loss/Surge ☐
Folio/Program ☐
Grain ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set ☐
Mislabeled ☐
Fit/Function ☐
Misaligned/off center ☐
Positioned Wrong ☐
Outside Dimensions ☐
Over/Under tolerance ☐
Part Incorrect ☐
Part Lost/Missing ☐
Part Moved ☐
Drawing ☐
Finish ☐
Misread ☐
Turning Sequence ☐

OTHER: ☐

NAS679A3W

Nut

6 Ea (1 ea)

170-Small Fab

F112409

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6201	6	14	0
170-Small Fab	AN526C1032R18	6	96	0
	D2002-015	12	21	0
	D2345	6	15	0
	D2366	12	25	0
	D2367	6	15	0
	D2372	12	14	0
	D2373	6	18	0
	D2444	6	5	0
	MS20470AD3-4	6	6,665	0
	MS21042L3	18	1,652	0
	MS27039-1-13	6	169	0
	MS27039-1-15	12	200	0
	NAS1149D0332J	48	1,810	0
	NAS1149D0363J	12	2,125	0
	NAS679A3W	6	130	0

Part Specifications

Specifications could not be found.

Plex 6/14/18 9:43 AM Dart.lajeunesse.marie

